

**Bhushan Power & Steel Ltd.**  
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**PLAN FOR TRANSPORTATION OF IRON ORE PRODUCED FROM MINING OF  
M/S. BHUSHAN POWER & STEEL LIMITED AT NETRABANDHA PAHAR IRON  
ORE BLOCK UNDER KOIRA CIRCLE.**

Iron ore excavated from mines i.e. Run of Mines (RoM) shall be loaded mechanically and carried out by Dumper having capacity of 25 MT to the ear marked stack yard. Oversized lump ores shall be processed through Rock Breaker/ Mobile Crusher plant & Mobile Screen Plant for specified sizing. The lump ore & the friables are stacked separately in a segregated manner for measurement, sampling and are made ready for analysis prior to transportation.

After proper sizing, grade analysis & measurements shall be reported to the Department of Mines, Govt. of Odisha, for issuance of permission commensurate with placement indent for transportation to our industry at Thelkolo in Sambalpur District.

The ore shall be loaded manually into the authorized Transport Trucks (25 MT capacities) during day hours (6.00 AM to 6.00 PM) and the same vehicles will be weighed at certified electronic weigh bridge having on line connection, within the lease area. After weighment of the trucks and duly certified, then it is covered with sealed tarpaulin to avoid dust pollution & spilling of ore. Thereafter, the loaded trucks are being plied on road (on state high way) along with transit permission of the State Govt. indicating details of material loaded from the mine to our industry towards captive use in the steel plant.

**Bhushan Power and Steel Limited**

**Authorised Signatory**

