

**No.J-11015/1147/2007-IA.II (M)**

Government of India  
Ministry of Environment & Forests

Paryavaran Bhawan,  
C.G.O. Complex, Lodi Road,  
New Delhi - 110 003

Dated the 15<sup>th</sup> April, 2011

To

✓ M/s The Rameshwara Jute Mill Ltd.  
Essel Mining Campus, Post Barbil,  
District-Keonjhar,  
Orissa - 758035  
E-mail: [rjm.barbil@adityabirla.com](mailto:rjm.barbil@adityabirla.com)

**Subject: Expansion of Baraiburu Tatiba Iron & Manganese Ore Mining Project of M/s The Rameshwara Jute Mills Ltd., located in Village(s) Baraiburu & Tatiba; Ghatkuri RF & Tatiba PF, Tehsil Noamundi, District West Singhbhum, Jharkhand - environmental clearance regarding.**

Sir,

This has reference to your letter No. RJM/2009-10/7/83 dated 27.02.2010 and subsequent letters dated 21.05.2010 and 22.03.2011 on the subject mentioned above. The proposal was earlier prescribed Terms of Reference (TORs) by the Ministry of Environment and Forests on 18.07.2008 and 10.07.2009 for undertaking detailed EIA study for the purpose of obtaining environmental clearance. The proposal is for enhancement of production of iron ore from 30,000tonnes per annum (TPA) to 2.26million TPA and manganese ore from 300TPA to 4,000TPA. A crushing and screening plant will also form part of the project.

2. The total mine lease area of the project is 258.98968ha, out of which 18.29068ha is an agricultural land and remaining area of 240.699ha is forestland(134.992ha is Government forestland and 105.707ha is Anabadi, jungle jhadi and pahad). Area proposed for excavation is 169.43ha, an area of 3.65ha is kept for OB dumps, 0.2ha for infrastructure, 1.85ha for roads, 7.23ha for green belt, 0.97ha for stacking sub-grade mineral, 0.23ha is old reclaimed area, 0.19ha for and parapet wall, 1.8ha for crushing & screening plant and 73.43968ha is others (untouched area). The Karo River, the Koina River and the Sarako River are flowing in the buffer zone of the mine at a distance of 1km (E), 6.2km (W) and 8.2km (NW) respectively from the mine lease boundary. In addition the Limtur Nallah is located adjacent to the mine lease at a distance of 0.1km (E) from the mine lease boundary. No modification/diversion in the existing natural drainage pattern at any stage has been envisaged.

3. It has been stated that no national park/wildlife sanctuary/biosphere reserve/tiger reserve etc. are reported to be located in the core and buffer zone of the mine; however, the entire mine lease area falls within the core zone of Singhbhum Elephant Reserve. The Karo Karampada Elephant Corridor is reported

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to be located in the buffer zone of the mine at a distance of 9.5km from the mine lease boundary. In support of this the proponent has provided a letter No. 1(Vividh)53 dated 18.01.2008 from the Principal Chief Conservator of Forests, Bio-diversity Conservation cum Chief Wildlife Warden, Jharkhand stating that the elephant corridor is at a distance of 9.5Km from the project site, but the mine itself is within the core-zone of the Singhbhum Elephant Reserve and that no national park and wildlife sanctuary are located within 10 km. of the mine lease. Eight Reserve Forests namely the Karo RF(adjacent to ML towards South), the Karampada RF(adjacent to ML) towards West, the Uliburu RF(adjacent to ML towards SE), the Ghatkuri RF(adjacent to ML towards NW), the Thakurani RF(5.5Km SE), the Sidhamath RF(6.2Km S), the Kodillabad RF(6.7Km W) and the Lakraghat RF(9.5km S) and six Protected Forests namely the Tatiba PF(within ML), the Nuia PF(1.8km E), the Gua PF(4km N), the Sonapi PF(6.8kmNW), the Jojogutu PF(7.3km N) and the Pandrasali PF(8.1km E) are reported to be located in the buffer zone of the mine.

4. The mine working will be opencast by mechanized method involving drilling and blasting. The targetted production capacity of the mine is 2,26,000TPA (ROM) of Iron Ore and 4,000TPA (ROM) of Manganese Ore. The life of the mine is 20 years for iron ore and 282 years for manganese ore. Approximately 7559TPD of mineral will be transported through the road up to the Bada Jamda about 10km from the mine lease. The proposed mining area is reported to lie between 22°07'30" to 22°09'50" N Latitude and 85° 20'12" to 85° 21'30"E Longitude in topo sheet No. 73F/8. The topography of the area is hilly at an elevation above mean sea level ranging from 440m to 695m. The ultimate working depth of mine will be 414m RL. The groundwater level varies between 402.5m RL - 408.5m RL. The mine working will not intersect the groundwater table. The peak water requirement of the project is estimated as 114m<sup>3</sup> per day, which will be obtained from the groundwater. It has been reported that there is no population in the core zone, therefore, displacement of population and R&R has not been envisaged. It is estimated that 4.71million m<sup>3</sup> of over burden (murrum and laterite) will be generated during the mine life which will be used for backfilling. Backfilling will commence from the 4<sup>th</sup> year onwards in case of manganese ore and from the 5<sup>th</sup> year onwards for the iron ore. It has been stated that the excavated land will be backfilled and overlain with topsoil after the completion of mining activities. The waste accumulated in the form of existing dumps will be stabilized and the waste to be generated will be backfilled. Plantation will be raised in an area of 156.37ha during the post mining stage and no water body will be left.

5. The public hearing of the project was held on 13.01.2010 for enhancement of iron ore from 30,000TPA to 2.26million TPA and manganese ore from 300TPA to 4000TPA. The Indian Bureau of Mines had approved modified mining plan alongwith PMCP of the project on 13.11.2009 over an area of 258.98968ha. The Ministry of Environment and Forests had agreed in principle for diversion of 23.233ha forestland for renewal of mining lease for iron and manganese on 14.11.2008. The Central Groundwater Authority has accorded permission for


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drawl of 114m<sup>3</sup> per day of ground water vide letter No. 21-4(22)/MER/CGWA/2008-1850 dated 15.01.2009. The capital cost of the project is Rs.3836Lakhs. The capital cost for the environmental protection measures is proposed as Rs.27.51Lakhs and the annual recurring cost towards the environmental protection measures is proposed as Rs.11.11Lakhs. It has been stated that there is a court case relating to dispute with the State Government on surface rent since 2005.

6. The Ministry of Environment and Forests has examined the application in accordance with the EIA Notification, 2006 and hereby accords environmental clearance under the provisions thereof to the above mentioned Baraiburu Tatiba Iron & Manganese Ore Mining Project of M/s The Rameshwara Jute Mills Ltd. for an annual production capacity of 2.26million tonnes of iron ore and 4,000tonnes of manganese ore by opencast mechanised method involving total mining lease area of 258.98968ha, subject to implementation of the following conditions and environmental safeguards.

**A. Specific conditions**

- (i) The project proponent shall obtain Consent to Establish and Consent to Operate from the Jharkhand State Pollution Control Board and effectively implement all the conditions stipulated therein.
- (ii) Environmental clearance is subject to final order of the Hon'ble Supreme Court of India in the matter of Goa Foundation Vs. Union of India in Writ Petition (Civil) No. 460 of 2004, as may be applicable to this project.
- (iii) Environmental clearance is subject to obtaining clearance under the Wildlife (Protection) Act, 1972 from the competent authority, as may be applicable to this project.
- (iv) Environmental clearance is subject to obtaining clearance under Forest (Conservation) Act, 1980 for diversion of forestland. Mine working shall be restricted to the area for which forestry clearance has been obtained.
- (v) Prior environmental clearance from the Standing Committee of the National Board for Wildlife shall be obtained due to location of the mine within the core zone of Singhbhum Elephant Reserve and also location of Karo Karampada Elephant Corridor in the buffer zone of mine, before starting any activity relating to the project at site. All the conditions stipulated by the Standing Committee shall be effectively implemented in the project. It shall be noted that this clearance does not necessarily implies that wildlife clearance shall be granted to the project and that your proposal for wildlife clearance shall be considered by the competent authorities on its merit and decision taken. The investment made in the project, if any based on environmental clearance granted to the project, in anticipation of the clearance from wildlife clearance shall be entirely at the cost and risk of the project proponent and Ministry of Environment and Forests shall not be responsible in this regard in any manner.

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- (vi) The mining operations shall be restricted to above the groundwater table and it should not intersect the groundwater table. In case of working below the groundwater table, prior approval of the Ministry of Environment and Forests and the Central Ground Water Authority shall be obtained, for which a detailed hydro-geological study shall be carried out.
- (vii) The project proponent shall ensure that no natural watercourse and/or water resources shall be obstructed due to any mining operations. The first order streams and the seasonal nallahs originating from the mining lease area shall be protected.
- (viii) The project proponent shall prepare a plan for diversion of second order stream to minimize the adverse impact on hydrological regime of the area and effectively implement the same. A copy of the plan shall be submitted to the Ministry of Environment and Forests and its Regional Office, Bhubneswar.
- (ix) The top soil, if any shall temporarily be stored at earmarked site(s) only and it should not be kept unutilized for long. The topsoil shall be used for land reclamation and plantation.
- (x) The over burden (OB) generated during the mining operations shall be stacked at earmarked dump site(s) only and it should not be kept active for a long period of time and their phase-wise stabilization shall be carried out. There shall be no new external over burden dumps created. The stabilized dump shall not be used for dumping. Backfilling shall commence from the 4<sup>th</sup> years of mining operation no new dump shall be created. Proper terracing of the existing dumps shall be carried out so that the overall slope of the dumps shall be maintained to 28°. The OB dumps should be scientifically vegetated with suitable native species to prevent erosion and surface run off. In critical areas, use of geo textiles shall be undertaken for stabilization of the dump. Monitoring and management of rehabilitated areas shall continue until the vegetation becomes self-sustaining. Compliance status shall be submitted to the Ministry of Environment & Forests and its Regional Office located at Bhubaneswar on six monthly basis.
- (xi) Catch drains and siltation ponds of appropriate size shall be constructed around the mine working, soil, mineral and OB dump(s) to prevent run off of water and flow of sediments directly into the agricultural fields, the Karo River, the Koina River, the Sarako River, Limtur Nallah and other water bodies. The water so collected should be utilized for watering the mine area, roads, green belt development etc. The drains shall be regularly desilted particularly after the monsoon and maintained properly.

Garland drains, settling tanks and check dams of appropriate size, gradient and length shall be constructed around the mine pit, soil, mineral and over burden dumps to prevent run off of water and flow of sediments

directly into the agricultural fields, the Karo River, the Koina River, the Sarako River, Lintur Nallah and other water bodies and sump capacity should be designed keeping 50% safety margin over and above peak sudden rainfall (based on 50 years data) and maximum discharge in the area adjoining the mine site. Sump capacity should also provide adequate retention period to allow proper settling of silt material. Sedimentation pits shall be constructed at the corners of the garland drains and desilted at regular intervals.

- (xii) Dimension of the retaining wall at the toe of the over burden dumps and the OB benches within the mine to check run-off and siltation shall be based on the rain fall data.
- (xiii) Plantation shall be raised in an area of 156.37ha including a 7.5m wide green belt in the safety zone around the mining lease, over burden dumps, mine benches, along the roads etc. by planting the native species in consultation with the local DFO/Agriculture Department. The density of the trees should be around 2500 plants per ha. Greenbelt shall be developed all along the mine lease area in a phased manner and shall be completed within first five years.
- (xiv) Effective safeguard measures, such as regular water sprinkling shall be carried out in critical areas prone to air pollution and having high levels of particulate matter such as around loading and unloading point and all transfer points. Extensive water sprinkling shall be carried out on haul roads. It should be ensured that the Ambient Air Quality parameters conform to the norms prescribed by the Central Pollution Control Board in this regard.
- (xv) The project authority should implement suitable conservation measures to augment ground water resources in the area in consultation with the Regional Director, Central Ground Water Board.
- (xvi) Regular monitoring of ground water level and quality shall be carried out in and around the mine lease by establishing a network of existing wells and installing new piezometers during the mining operation. The periodic monitoring [(at least four times in a year- pre-monsoon (April-May), monsoon (August), post-monsoon (November) and winter (January); once in each season)] shall be carried out in consultation with the State Ground Water Board/Central Ground Water Authority and the data thus collected may be sent regularly to the Ministry of Environment and Forests and its Regional Office Bhubneswar, the Central Ground Water Authority and the Regional Director, Central Ground Water Board. If at any stage, it is observed that the groundwater table is getting depleted due to the mining activity, necessary corrective measures shall be carried out.
- (xvii) Regular monitoring of the flow rate of the springs and perennial nallahs flowing in and around the mine lease shall be carried out and records maintained.

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- (xviii) Regular monitoring of water quality upstream and downstream of the Limtur Nallah shall be carried out and record of monitored data should be maintained and submitted to the Ministry of Environment and Forests, its Regional Office, Bhubneswar, the Central Groundwater Authority, the Regional Director, Central Ground Water Board, the State Pollution Control Board and the Central Pollution Control Board.
- (xix) The project proponent shall obtain necessary prior permission of the competent authorities for drawl of requisite quantity of surface water, if any, required for the project.
- (xx) Suitable rainwater harvesting measures on long term basis shall be planned and implemented in consultation with the Regional Director, Central Ground Water Board.
- (xxi) Appropriate mitigative measures shall be taken to prevent pollution of the Karo River, the Koina River and the Sarako River in consultation with the State Pollution Control Board.
- (xxii) Vehicular emissions shall be kept under control and regularly monitored. Measures shall be taken for maintenance of vehicles used in mining operations and in transportation of mineral from mine face to the beneficiation plant. The vehicles shall be covered with a tarpaulin and shall not be overloaded.
- (xxiii) No blasting shall be carried out after the sunset. Blasting operation shall be carried out only during the daytime. Controlled blasting shall be practiced. The mitigative measures for control of ground vibrations and to arrest fly rocks and boulders should be implemented.
- (xxiv) The charge per delay should be reduced so as to ensure that the peak particulate velocity is well within the prescribed limits as per DGMS circular / guidelines in this regard.
- (xxv) Digital processing of the entire lease area using remote sensing technique should be done regularly once in three years for monitoring land use pattern and report submitted to the Ministry of Environment and Forests and its Regional Office located at Bhubneswar.
- (xxvi) Drills shall either be operated with dust extractors or equipped with water injection system.
- (xxvii) Mineral handling area shall be provided with adequate number of high efficiency dust extraction system. Loading and unloading areas including all the transfer points should also have efficient dust control arrangements. These should be properly maintained and operated.
- (xxviii) Sewage treatment plant shall be installed for the colony. ETP shall also be provided for the workshop and wastewater generated during the mining operation.

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- (xxix) Pre-placement medical examination and periodical medical examination of the workers engaged in the project shall be carried out and records maintained. For the purpose, schedule of health examination of the workers should be drawn and followed accordingly.
- (xxx) Requisite health and safety measures should be taken to avoid any incidence of manganese poisoning. Training for the workers should be organized so as to sensitize them to recognize these hazards.
- (xxxi) The project proponent shall take all precautionary measures during mining operation for conservation and protection of endangered fauna namely elephant, sloth bear, peafowl etc. spotted in the study area. Action plan for conservation of flora and fauna shall be prepared and implemented in consultation with the State Forest and Wildlife Department. Necessary allocation of funds for implementation of the conservation plan shall be made and the funds so allocated shall be included in the project cost. All the safeguard measures brought out in the Wildlife Conservation Plan so prepared specific to the project site shall be effectively implemented. A copy of action plan shall be submitted to the Ministry of Environment and Forests and its Regional Office, Bhubaneswar.
- (xxxii) The entire mining lease area shall be fenced by erecting solar powered electric fencing all around it. The fencing so erected shall be maintained properly and the cost towards erection and maintenance of the solar powered electric fencing shall be borne by the project proponent out of the project cost.
- (xxxiii) No transportation of ore outside the mine lease area shall be carried out after the sunset.
- (xxxiv) The critical parameters such as RSPM (Particulate matter with size less than  $10\mu\text{m}$  i.e.  $\text{PM}_{10}$ ) and  $\text{NO}_x$  in the ambient air within the impact zone, peak particle velocity at 300m distance or within the nearest habitation, whichever is closer shall be monitored periodically. Further, quality of discharged water shall also be monitored [(TDS, DO, PH and Total Suspended Solids (TSS))]. The monitored data shall be uploaded on the website of the company as well as displayed on a display board at the project site at a suitable location near the main gate of the Company in public domain. The Circular No. J-20012/1/2006-IA.II(M) dated 27.05.2009 issued by Ministry of Environment and Forests, which is available on the website of the Ministry [www.envfor.nic.in](http://www.envfor.nic.in) shall also be referred in this regard for its compliance.
- (xxxv) A Final Mine Closure Plan along with details of Corpus Fund should be submitted to the Ministry of Environment & Forests 5 years in advance of final mine closure for approval.

## B. General conditions

- (i) No change in mining technology and scope of working should be made without prior approval of the Ministry of Environment & Forests.
- (ii) No change in the calendar plan including excavation, quantum of mineral iron ore and manganese ore and waste should be made.
- (iii) Four ambient air quality-monitoring stations should be established in the core zone as well as in the buffer zone for RSPM (Particulate matter with size less than  $10\mu\text{m}$  i.e.  $\text{PM}_{10}$ ) and  $\text{NO}_x$  monitoring. Location of the stations should be decided based on the meteorological data, topographical features and environmentally and ecologically sensitive targets and frequency of monitoring should be undertaken in consultation with the State Pollution Control Board.
- (iv) Data on ambient air quality RSPM (Particulate matter with size less than  $10\mu\text{m}$  i.e.,  $\text{PM}_{10}$ ) &  $\text{NO}_x$  should be regularly submitted to the Ministry of Environment and Forests including its Regional office located at Bhubaneswar and the State Pollution Control Board / Central Pollution Control Board once in six months.
- (v) Fugitive dust emissions from all the sources should be controlled regularly. Water spraying arrangement on haul roads, loading and unloading and at transfer points should be provided and properly maintained.
- (vi) Measures should be taken for control of noise levels below 85 dBA in the work environment. Workers engaged in operations of HEMM, etc. should be provided with ear plugs / muffs.
- (vii) Industrial waste water (workshop and waste water from the mine) should be properly collected, treated so as to conform to the standards prescribed under GSR 422 (E) dated 19<sup>th</sup> May, 1993 and 31<sup>st</sup> December, 1993 or as amended from time to time. Oil and grease trap should be installed before discharge of workshop effluents.
- (viii) Personnel working in dusty areas should wear protective respiratory devices and they should also be provided with adequate training and information on safety and health aspects.


Occupational health surveillance program of the workers should be undertaken periodically to observe any contraindications due to exposure to dust and take corrective measures, if needed.

- (ix) A separate environmental management cell with suitable qualified personnel should be set-up under the control of a Senior Executive, who will report directly to the Head of the Organization.

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- (x) The funds earmarked for environmental protection measures should be kept in separate account and should not be diverted for other purpose. Year wise expenditure should be reported to the Ministry of Environment and Forests and its Regional Office located at Bhubneswar.
- (xi) The project authorities should inform to the Regional Office located at Bhubneswar regarding date of financial closures and final approval of the project by the concerned authorities and the date of start of land development work.
- (xii) The Regional Office of this Ministry located at Bhubneswar shall monitor compliance of the stipulated conditions. The project authorities should extend full cooperation to the officer (s) of the Regional Office by furnishing the requisite data / information / monitoring reports.
- (xiii) The project proponent shall submit six monthly reports on the status of compliance of the stipulated EC conditions including results of monitored data (both in hard copies as well as by e-mail) to the Ministry of Environment and Forests, its Regional Office Bhubneswar, the respective Zonal Office of Central Pollution Control Board the State Pollution Control Board. The proponent shall upload the status of compliance of the EC conditions, including results of monitored data on their website and shall update the same periodically. It shall simultaneously be sent to the Regional Office of the Ministry of Environment and Forests, Bhubneswar, the respective Zonal Office of Central Pollution Control Board and the State Pollution Control Board.
- (xiv) A copy of the clearance letter shall be sent by the proponent to concerned Panchayat, Zila Parisad/ Municipal Corporation, Urban Local Body and the Local NGO, if any, from whom suggestions/ representations, if any, were received while processing the proposal. The clearance letter shall also be put on the website of the Company by the proponent.
- (xv) The State Pollution Control Board should display a copy of the clearance letter at the Regional Office, District Industry Centre and the Collector's Office/ Tehsildar's Office for 30 days.
- (xvi) The environmental statement for each financial year ending 31<sup>st</sup> March in Form-V as is mandated to be submitted by the project proponent to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently, shall also be put on the website of the company along with the status of compliance of environmental clearance conditions and shall also be sent to the Regional Office of the Ministry of Environment and Forests, Bhubneswar by e-mail.

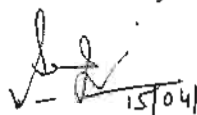
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(xvii) The project authorities should advertise at least in two local newspapers of the District or State in the project is located and widely circulated, one of which shall be in the vernacular language of the locality concerned, within 7 days of the issue of the clearance letter informing that the project has been accorded environmental clearance and a copy of the clearance letter is available with the State Pollution Control Board and also at web site of the Ministry of Environment and Forests at <http://envfor.nic.in> and a copy of the same should be forwarded to the Regional Office of this Ministry located at Bhubneswar.

7. The Ministry or any other competent authority may alter/modify the above conditions or stipulate any further condition in the interest of environment protection.

8. Failure to comply with any of the conditions mentioned above may result in withdrawal of this clearance and attract action under the provisions of the Environment (Protection) Act, 1986.

9. The above conditions will be enforced inter-alia, under the provisions of the Water (Prevention & Control of Pollution) Act, 1974, the Air (Prevention & Control of Pollution) Act, 1981, the Environment (Protection) Act, 1986 and the Public Liability Insurance Act, 1991 along with their amendments and rules made thereunder and also any other orders passed by the Hon'ble Supreme Court of India/High Court of Jharkhand and any other Court of Law relating to the subject matter.

  
 15/04/2011  
**(SATISH C. GARKOTI)**  
 Scientist 'F'

**Copy to:**

- (i) The Secretary, Ministry of Mines, Government of India Shastri Bhawan, New Delhi.
- (ii) The Secretary, Department of Environment, Government of Jharkhand, Secretariat, Ranchi.
- (iii) The Secretary, Department of Mines, Government of Jharkhand, Secretariat, Ranchi.
- (iv) The Secretary, Department of Forests, Government of Jharkhand, Secretariat, Ranchi.
- (v) The Principal Chief Conservator of Forests, Biodiversity Conservation cum Chief Wildlife Warden, Government of Jharkhand, Secretariat, Ranchi.
- (vi) The Chief Conservator of Forests, Ministry of Environment & Forests, Regional Office (EZ), A/3, Chandra Shekar, Bhubneshwar-751 023.

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- (vii) The Chairman, Central Pollution Control Board, CBD-Cum-Office Complex, East Arjun Nagar, New Delhi-110 032.
- (viii) The Chairman, Jharkhand State Pollution Control Board, T.A. Division Building (Ground Floor), HEC Campus , P.O. Dhurwa, Ranchi - 834004, Jharkhand.
- (ix) The Member Secretary, Central Ground Water Authority, A2, W3 Curzon Road Barracks, K.G. Marg, New Delhi-110001.
- (x) The Controller General, Indian Bureau of Mines, Indira Bhavan, Civil Lines, Nagpur-440 001.
- (xi) The District Collector, West Singhbhum District, Jharkhand.
- (xii) EI Division, Ministry of Environment & Forests, EI Division, New Delhi.
- (xiii) Monitoring File.
- (xiv) Guard File.
- (xv) Record File.