

# Debabrata Behera

GSTIN - 21AAZPB2915N1Z1

**SILJORA - KALIMATI IRON & MN. MINES**

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## Transportation of Iron & Manganese Ore from Siljora-Kalimati Iron & Manganese Ore Block

Process of excavation and loading of overburden/waste will be done by deploying hydraulic excavators and dumpers. Excavators of 2.1m<sup>3</sup> to 3.2m<sup>3</sup> capacities will be deployed for excavation & loading of ROM ore and dumpers 20T/35T capacity shall be deployed for transportation of ore and OB. The blasted material will be excavated by shovels of 2.1 cum -3.2cum capacity and loaded onto 20 - 35T dumpers for transportation of the ROM, mineral reject and waste. Loading will be done mechanically. The ROM ore from different mining faces will be transported by dumpers of 20 - 35T in a pre-determined proportion (for blending different qualities of ore), and delivered to the processing plant. ROM will be evacuated from the lease area by road to the destination point. Similarly for manganese ore, will be loaded to the tipper of 20t capacity.

Date:

For Debabrata Behera.

**For Debabrata Behera**

Place:

  
Authorized Signatory  
Siljora-Kalimati Iron & Mn Ore Mines

**(Pratap Rudra Das)**  
**(Authorised Signatory)**